

DIRAX

Pipe ø DN	Outside Pipe ø mils	Sleeve length		Leading edge length		Patch width		Epoxy primer kit S1239-Primer-Kit-252 or S1301-Primer-15-Kit			
		mm	in	mm	in	mm	in	W = 34 inches	W = 24 inches	W = 17 inches	W = 12 inches
80	3 500	400	15.75	390	15.375	100	4	1	1	1	1
100	4 500	460	18.0	465	18.3125	100	4	1	1	1	1
125	5 563	550	21.5	535	21.0625	100	4	1	1	1	1
150	6 625	640	25.0	670	26.375	100	4	1	1	1	1
200	8 625	800	31.5	795	31.3125	150	6	1	1	1	1
250	10 750	980	38.5	965	38	150	6	1	1	1	1
300	12 750	1150	45.5	1135	44.6875	150	6	1	1	1	1
350	14 000	1260	49.5	1235	48.625	150	6	1	1	1	1
400	16 000	1420	56.0	1390	54.75	150	6	1	1	1	1
450	18 000	1590	62.5	1565	61.625	150	6	1	1	1	1
500	20 000	1770	69.5	1750	68.9375	150	6	2	1	1	1
550	22 000	1950	77.0	1920	75.625	150	6	2	1	1	1
600	24 000	2110	83.0	2070	81.5	150	6	2	2	1	1
650	26 000	2270	89.5	2240	88.1875	150	6	2	2	1	1
700	28 000	2430	95.5	2390	94.0625	150	6	2	2	1	1
750	30 000	2600	102.5	2535	99.8125	150	6	2	2	1	1
800	32 000	2760	108.5	2705	106.5	150	6	2	2	1	1
850	34 000	2930	115.5	2855	112.375	150	6	2	2	1	1
900	36 000	3100	122.0	3000	118.125	150	6	2	2	1	1
1000	40 000	3430	135.0	3310	130.3125	150	6	2	3	2	1
1050	42 000	3590	141.5	3520	138.5625	150	6	3	2	2	1

Notes: 24 inches nominal for joint cutbacks up to 16 inches (400 mm); maximum 12 inches is recommended for FBE coated pipes with cutbacks of 6 inches (150 mm).

W= sleeve width

AT-DIRAX-REV-5-0309



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